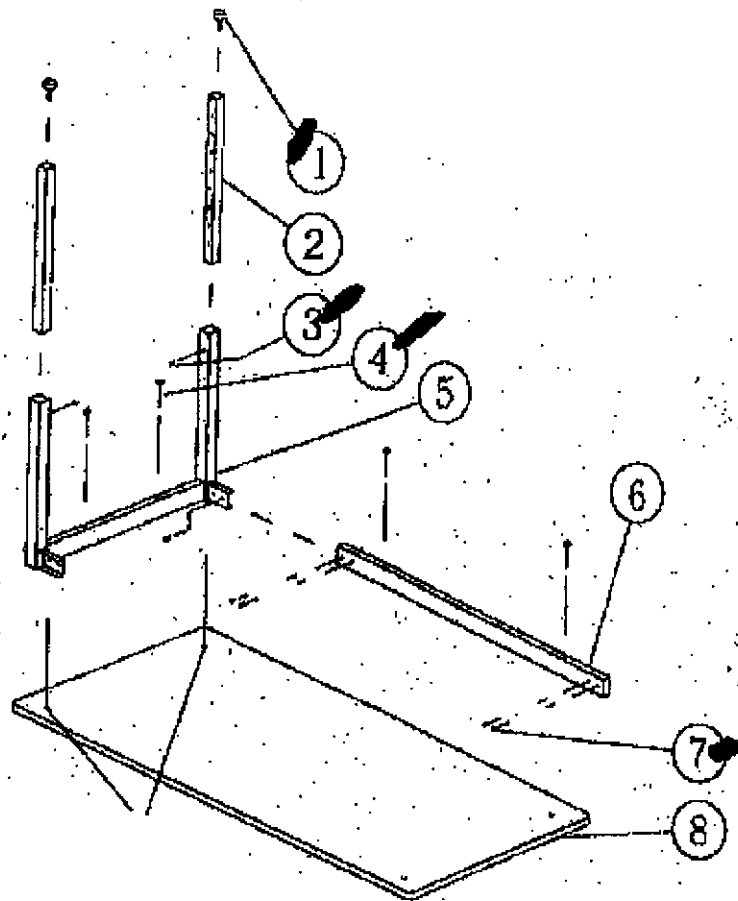


ASSEMBLY INSTRUCTIONS: METAL FRAMED ART TABLE (ART)



HARDWARE		
QUANTITY	PART NUMBER	DESCRIPTION
4	1010530	FLOOR GLIDE
4	1010541	3/8-16 X 1/2" SET SCREW
8	1010570	1/4-20 X 1/2" HEX HEAD BOLT
8	10105741	#10-3" WOOD SCREW

INSTRUCTIONS

1. Lay the top upside down on a clean, scratch free surface.
2. Align cross members with mounting holes on the leg weldment.
3. Secure the front cross member to the leg weldments using four 1/4-20 X 1/2" hex head bolts. Finger tighten only.
4. Secure the rear cross member to the leg weldments using four 1/4-20 X 1/2" hex head bolts. Go back and tighten all bolts.

NOTE: Better access to the rear bolts may be achieved by rotating the assembly onto its back legs.

5. Align the inside four edges of the frame assembly with the four alignment targets on the top. While holding the frame assembly over the alignment targets, secure the frame to the top using #10-3" wood screws.
6. Place the four leg lowers into the leg weldments and secure at desired height using one 3/16-1/2" set screw per leg lower. The flat head on the set screw should engage securely in the alignment hole in the leg lower to insure the leg will stay in position even if the set screw becomes loose.
7. Install four floor glides into the bottom of each leg lower.
8. Using two or more people, place assembled table upright.