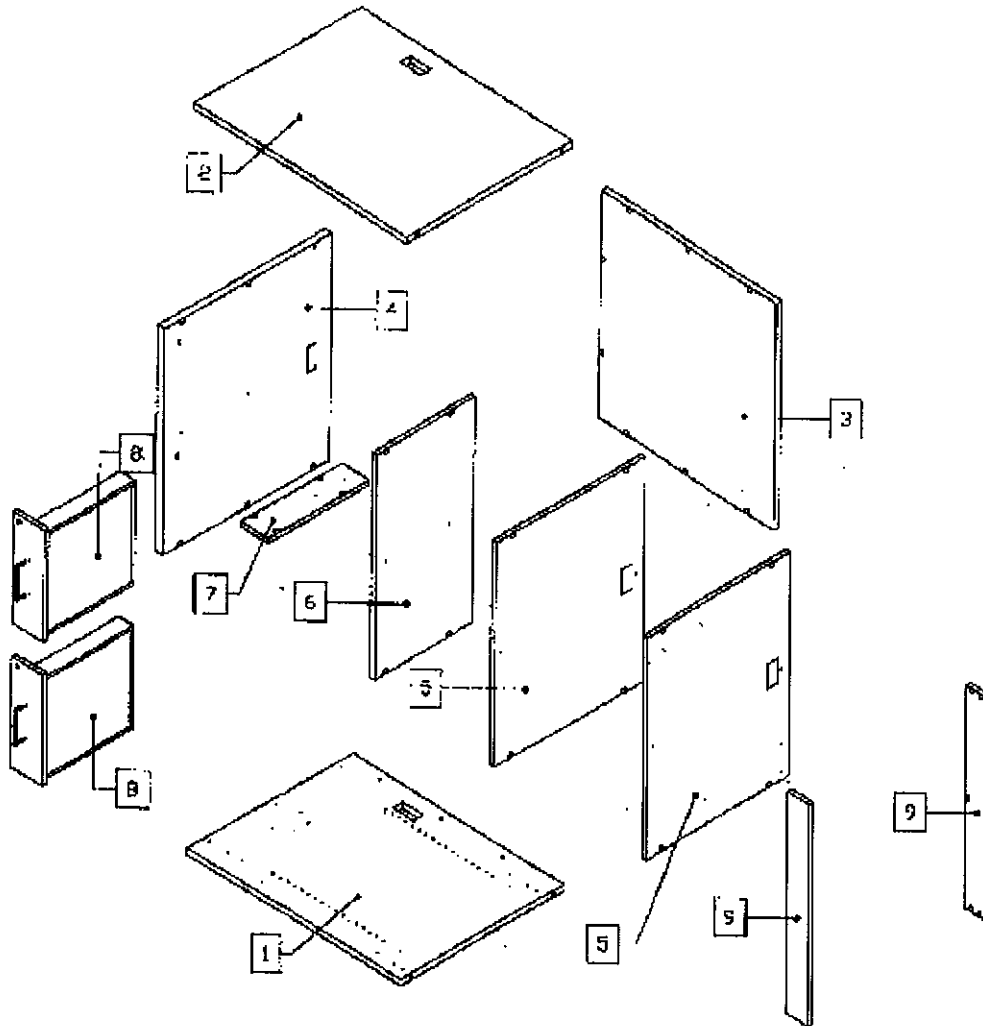



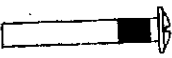

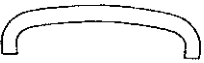


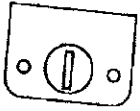



ASSEMBLY INSTRUCTIONS: 32" AND 39" HIGH TWO DOOR UNIT (32/39 2D)



HARDWARE			
	QUANTITY	PART NUMBER	DESCRIPTION
	24	1010544	#6-1/2" PAN HEAD SCREW
	4	1010562	1/4-20 BASE LEVELER
	40	1010568	RAFIX BOLT

	4	1010591	M4 5 X 35MM SLEEVE NUT
	4	1010592	M4 X 25MM SCREW
	2	1010593	DRAWER PULL
	4	1010594	M4 X 38MM SCREW
	2	1010987	TL LOCK PLUG LP-300
	2	1010990	TL STRIKE PLATE SP-100
	2	1010994	TL CYLINDER BODY CB-280
	4	1011029	#6 X 3/4" WOOD SCREW

USING THE TWIST LOCK FASTENER

Your unit has been designed to assemble quickly using twist lock fasteners. Secure each fastener as follows:

1. Slide twist lock fastener over twist lock locating screw.
2. Using a Phillips head screw driver, turn the twist lock fastener clockwise approximately one quarter turn to securely engage and lock the device.

NOTE: Your Phillips head screw driver should be approximately at a 25° angle from the surface you are connecting to for ease of assembly.

3. Test to see if the connection is secure by trying to separate the parts.
4. Proceed to next twist lock and repeat.

INSTRUCTIONS

1. Lay the end panels upside down on a clean, scratch free surface. Install drawer slides with three #6-1/2" pan head screws.
2. Install rafix bolts in holes except where noted. Also select desired location for shelf. Install rafix bolts in desired holes.
3. Lay top on clean, scratch free surface and install four rafix bolts.
4. Install TL lock plug LP-300 using two #6-1/2" pan head screws in each TL lock plug LP-300.
5. Install two rafix bolts in the holes provided on the bottom. The shelf does not require any rafix bolts.
6. Install drawer slides onto both sides of the partition using three #6-1/2" pan head screws on each side.
7. Install the upper bottom using two rafix bolts in holes provided.
8. Place left end panel on a clean, scratch free surface.
9. With two people, install back panel by sliding onto rafix studs and locking into place.
10. Install the bottom using the same methods.
11. Install the bases.

12. Install the upper bottom.
13. Install the partition.
14. Install the shelf.
15. Install the top.
16. Install the right end panel.
17. Install the ¼-20 base levelers into bottom of the end panels.
18. Turn desk upright. Install drawer slides into place.

CONNECTING CIRCULATION DESK PIECES

1. Level all pieces to be connected.
2. Using a 13/62" drill bit, drill through the four predrilled holes that were not used for assembly.
3. Install M4 5 X 35mm sleeve nut and M4 25mm screw and tighten.