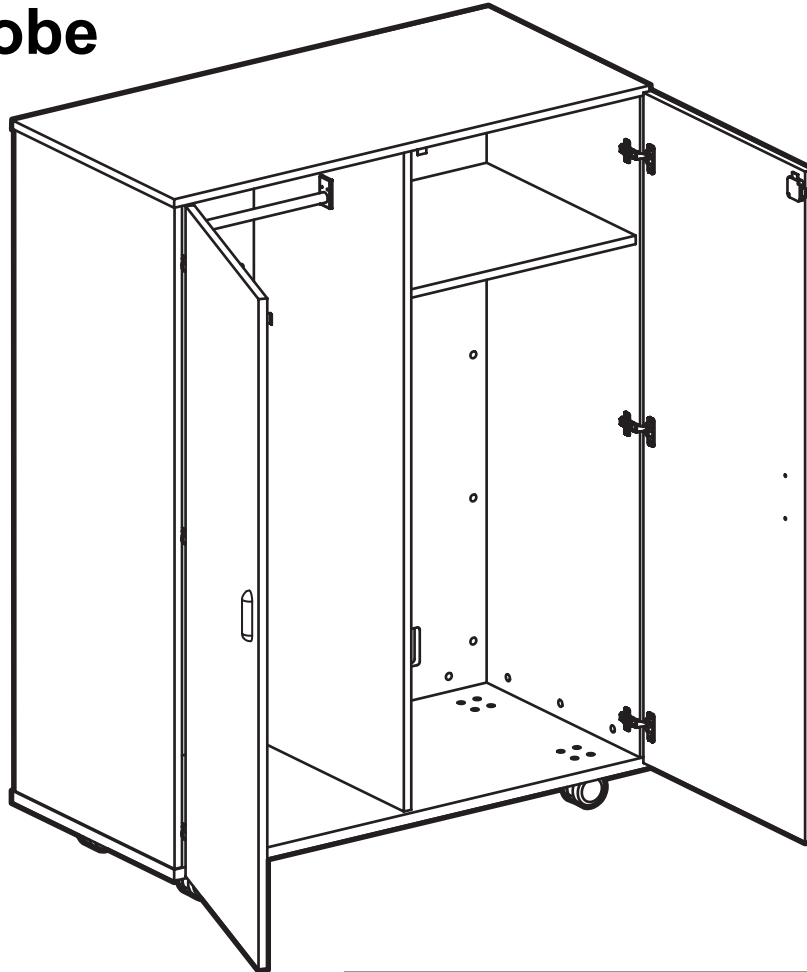




MBW

Modular Break Room Wardrobe



IMPORTANT!

Assembly may require the assistance of another person.

Before you begin assembly:

READ THE DIRECTIONS all the way through one time. This will speed up the process and help you understand the sequence of steps.

COUNT THE PARTS AND HARDWARE before assembly. This ensures you have received all necessary parts before you begin.

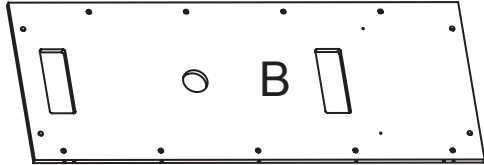
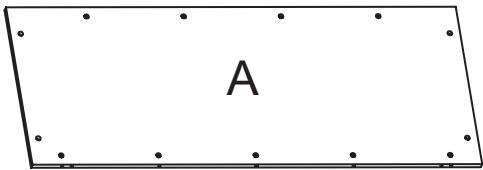
TOOLS: You may need a Phillips head screwdriver, a medium slotted screwdriver or a plastic mallet. To protect your new furniture from damage during assembly, it is recommended to work on a carpeted surface.

In the event any parts are missing from this package, send your name, address, telephone number, and a description of the missing part(s) to: PARTS, Box 1420, Missoula, MT 59806 or call: 1-800-769-5693 or FAX 1-800-445-5281.

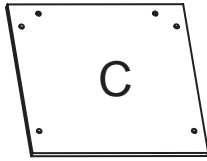
CAUTION: On assemblies requiring glue, make sure the unit is assembled correctly before gluing. Once this unit is assembled with glue, the manufacturer will not be responsible for damaged parts. Keep a damp cloth or sponge handy to wipe off excess glue.

To care for this furniture, simply wipe with a cloth dampened with glass cleaner containing ammonia-D.

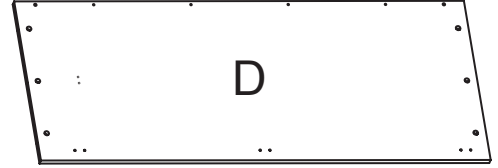
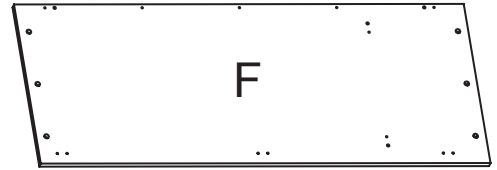
PARTS DIAGRAM



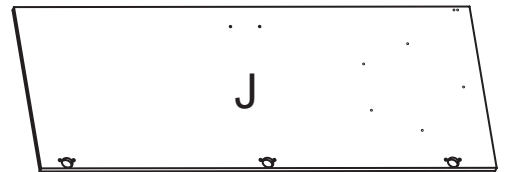
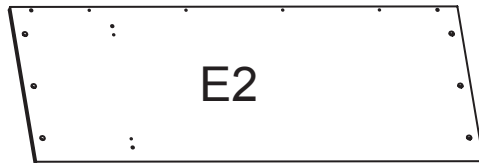
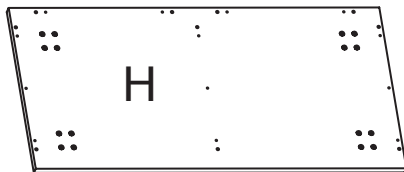
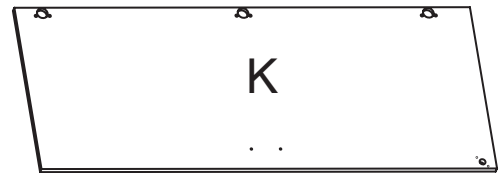
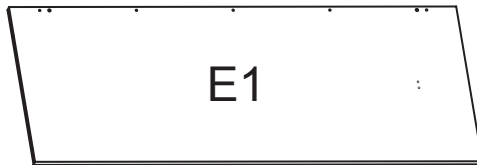
Left Back - A Right Back - B		1 ea.
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Shelf		1 ea.
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Left Side Panel - D Right Side Panel - F		1 ea.
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Top - G Bottom - H		2 ea.
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Divider		1 ea.
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Left Door - J Right Door - K		1 ea.
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HARDWARE



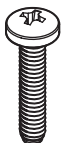
H1	Minifix Cam	909810	50 ea.
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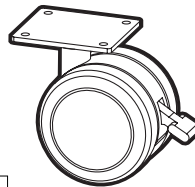
H2	Wood Dowel	195000	32 ea.
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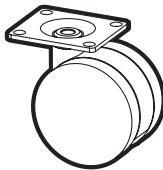
H3	Minifix Bolt	909834	50 ea.
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H6	1/4-20 x 1-1/4 Philip PH Bolt	902205	16 ea.
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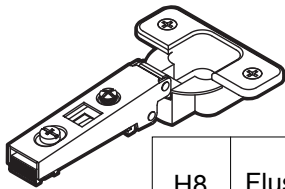
H4	Locking Casters	402650	2 ea.
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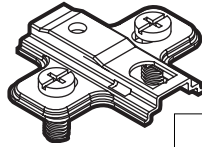
H5	Swivel Casters	402640	2 ea.
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H7	1/4-20 Nyloc Nut	904420	16 ea.
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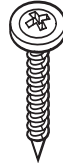
H8	Flush Hinge Arm	400200	6 ea.
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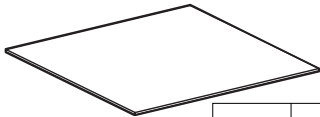
H9	Flush Hinge Plate	400201	6 ea.
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H10	Hooded Door Pull	H0820	2 ea.
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H11	#8 x 1-1/4" Phil Truss Screw	920201	4 ea.
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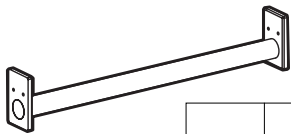
H12	12" x 12" Mirror	H1380	1 ea.
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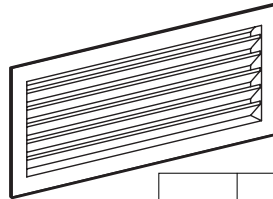
H13	Mirror Clips	H1370	5 ea.
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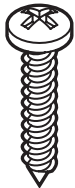
H14	#8 x 1 FH Quad-Z Screw	H2060	5 ea.
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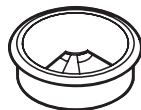
H15	Coat Rod 18"-30"	H1291	1 ea.
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H18	Plastic Vent	H4300	2 ea.
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H16	#6 x 3/4 PH-Z Screw	H2002	4 ea.
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H17	Grommet	H1480	1 ea.
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LOCKSET 250-HP



H21	#6 x 5/8" Panhead Screw	901216	2 ea.
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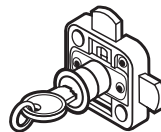
H19	SP-101 Catch Plate	452340	1 ea.
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H22	#8 x 5/8" Panhead Screw	988056	4 ea.
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H20	SP-257 Stop Plate	452330	1 ea.
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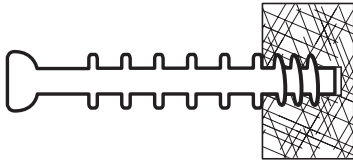


H23	Lock & Key Set	452310	1 ea.
		452320	1 ea.
		452350	1 ea.

Using the Minifix System:

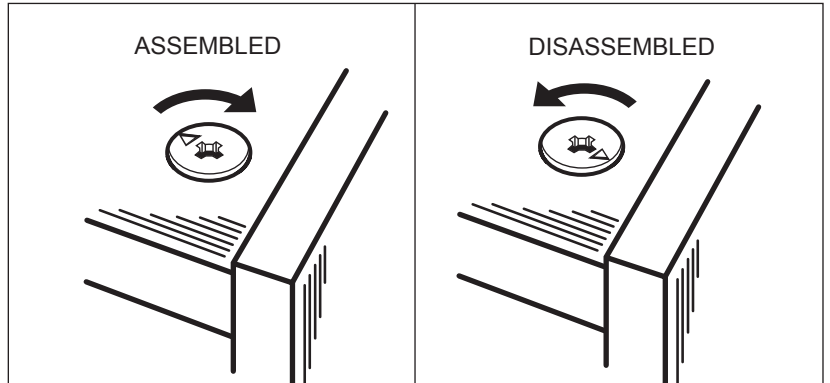
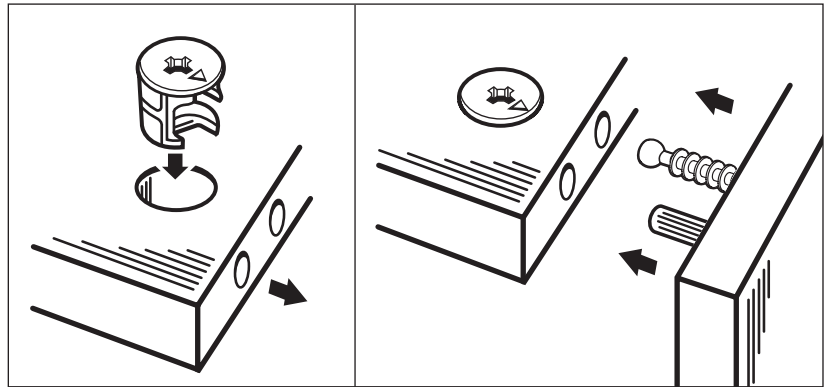
Insert the Minifix Cams into the appropriate holes with the arrow facing outwards as shown.

When screwing post into hole, **Do Not** over tighten. Screw post down until bottom face of post flange just touches board surface.



Using the #2 Phillips screwdriver, rotate the Cam Devices a half turn clockwise until snug.

To disassemble, turn the Cam Devices counter-clockwise and remove panels.

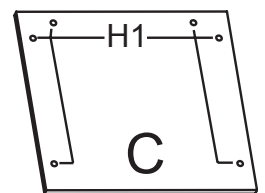
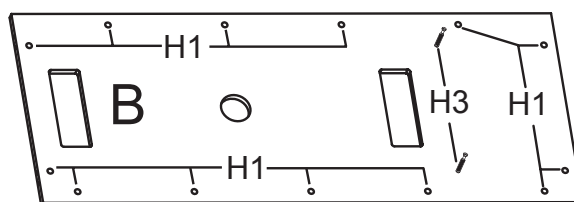
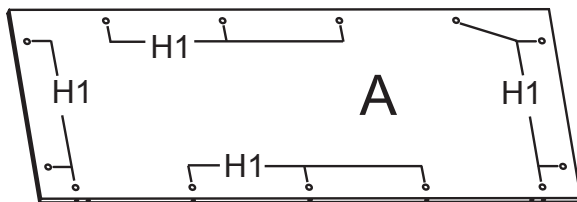


#1

Place the Left Back Panel (A), the Right Back Panel (B) and the Shelf (C) on a clean, carpeted surface with the pre-drilled holes facing up. If a carpeted surface is not available, use the foam or cardboard packing material that shipped with this unit.

Insert 32 Minifix Cams (H1) into the pre-drilled holes as shown. Be sure that the arrow on the Cams is facing toward the outside edge of the panel.

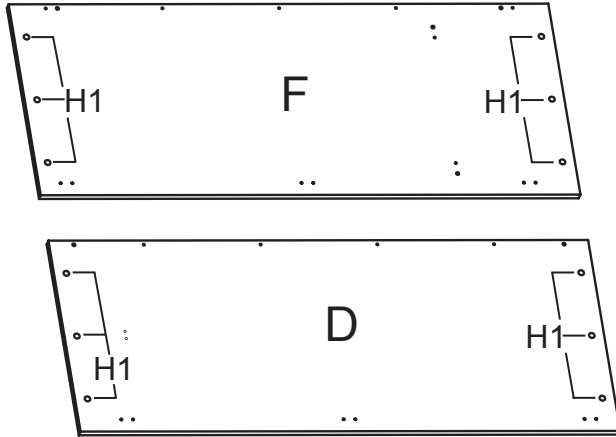
Using a Phillips screwdriver, install two Minifix Bolts (H3) into the pre-drilled holes in the Right Back Panel (B) as shown.



#2a

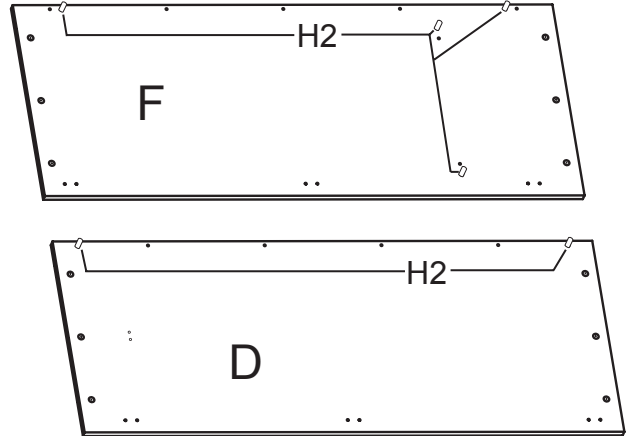
Insert 6 Minifix Cams (H1) into the pre-drilled holes in the Left Panel (D) and 6 Minifix Cams into pre-drilled holes in the Right Panel (F)

H1

**#2b**

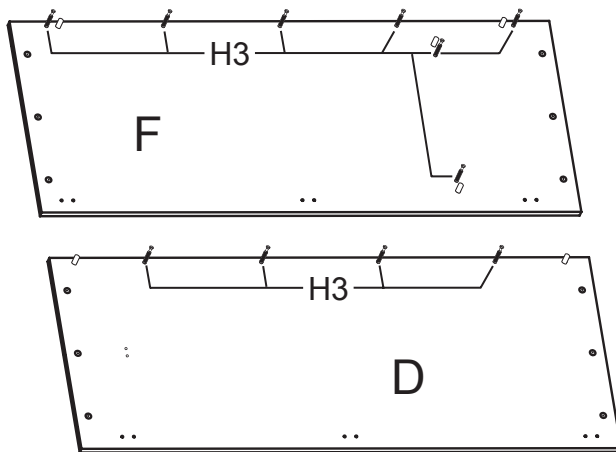
Insert 6 Wood Dowels (H2) into the pre-drilled holes in the Left Panel (D) and the Right Panel (F) as shown.

H2

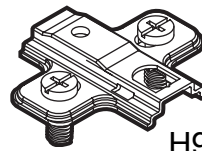
**#2c**

Using a Phillips screwdriver, install 11 Minifix Bolts (H3) into the pre-drilled holes of the Side Panels (D & F) as shown.

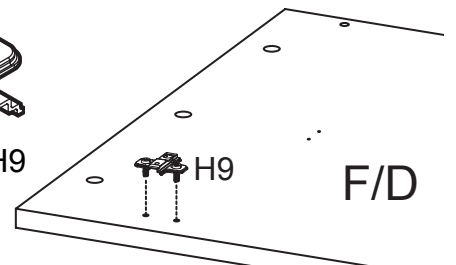
H3

**#2d**

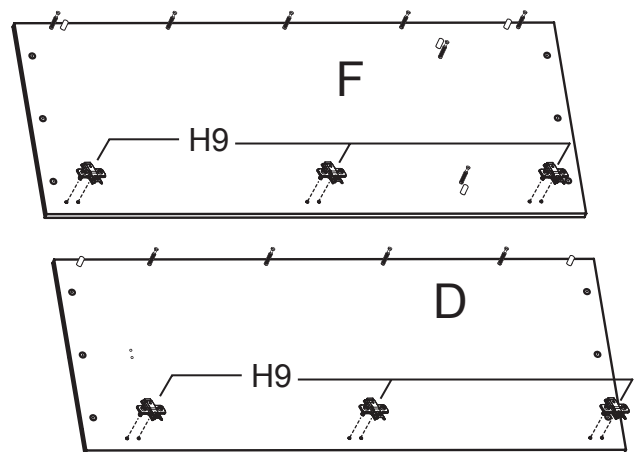
Install Hinge Plates (H9) using the screws that are packed with the Hinge Set.



H9



F/D

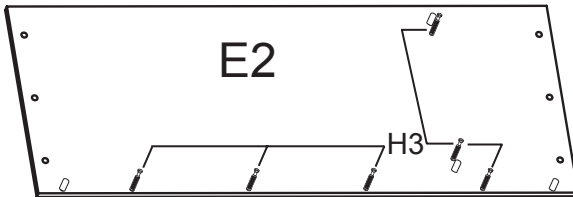


#3a

Install six Minifix Cams (H1) into the pre-drilled holes in the E2 side of the Divider.



Install four Wood Dowels (H2) and six Minifix Bolts (H3) into the E2 side of the Divider (E) as shown.

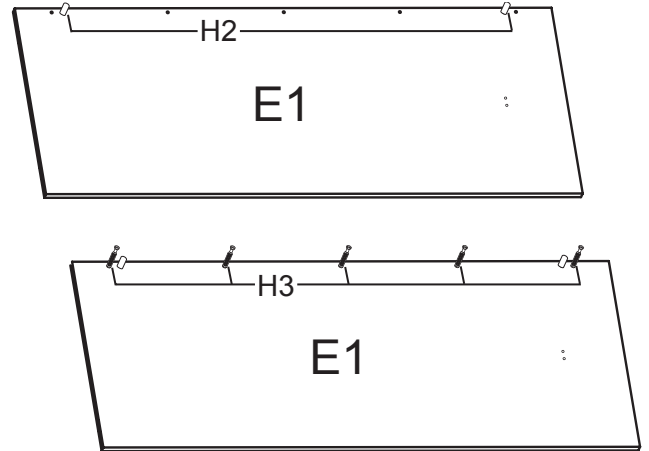


THE E2 SIDE OF DIVIDER CONNECTS TO THE RIGHT BACK PANEL (B).

#3b

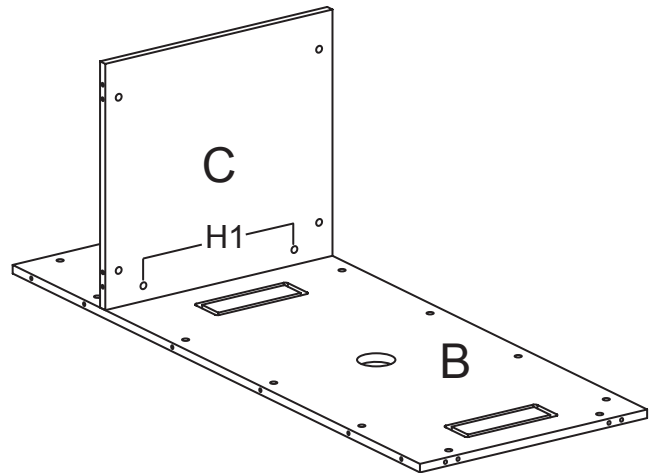
NOTE: Before installing the dowels and bolts into the E1 side, turn the Divider over and prop it up on a flat, raised surface so that the bolts and dowels in the E2 side do not press into floor.

Install 2 Wood Dowels (H2) and 5 Minifix Bolts (H3) into the E1 side of the Divider (E) as shown.



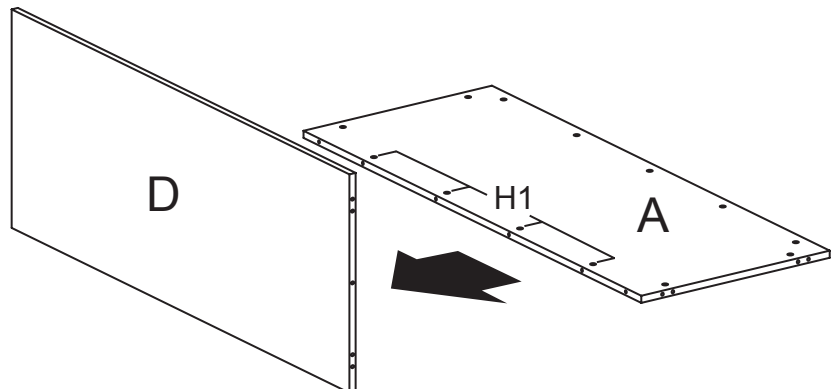
#4

Set the Shelf (C) onto the Back Panel (B) as shown, guiding the Bolts and Dowels into the Cams of the Shelf. Using a Phillips screwdriver, rotate both Cams clockwise to secure the Shelf to the Back Panel.



#5

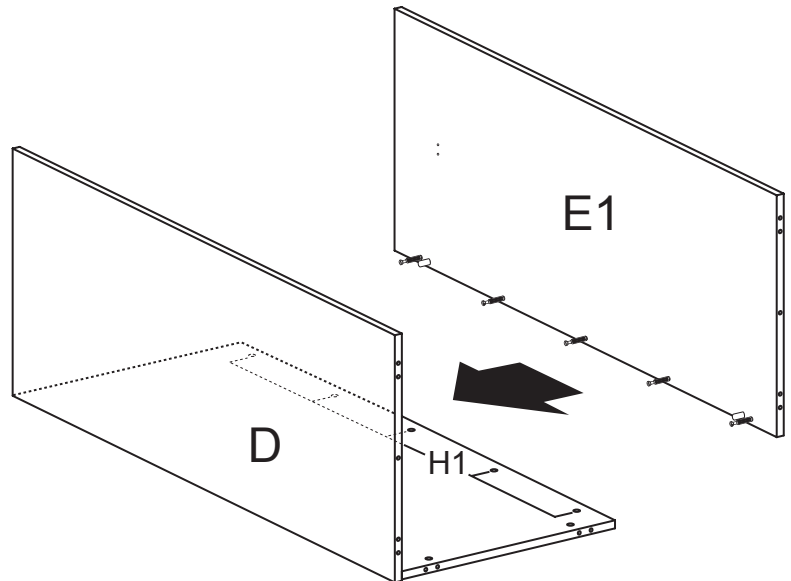
Attach the Left Side Panel (D) to the Left Back Panel (A) by seating the Bolts and Dowels of the Side Panel into the pre-drilled holes of the Back Panel. Rotate all 4 Cams clockwise to secure the assembly.



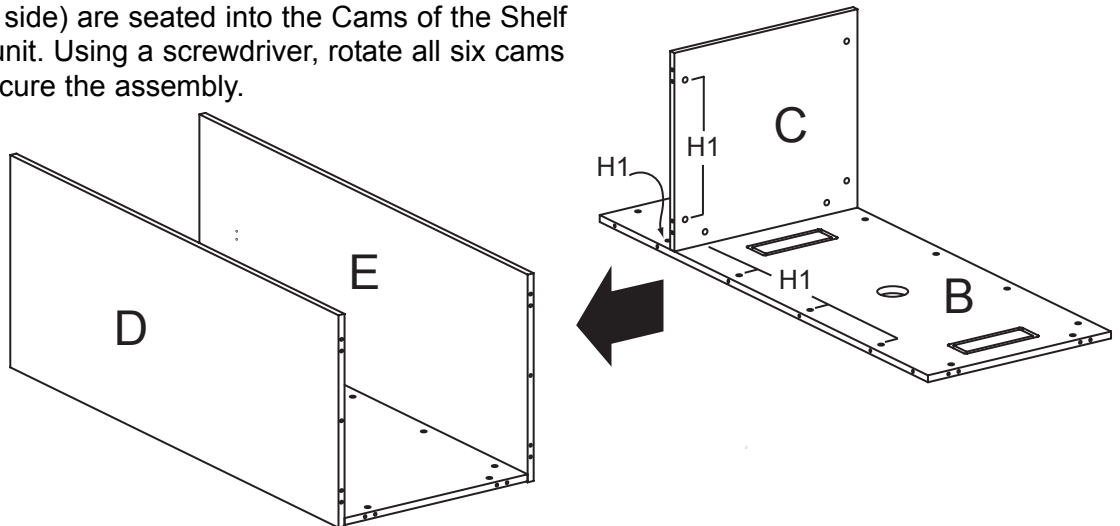
#6

Attach the Divider (E) to the Left Back Panel (A) by seating the Bolts and Dowels of the Side Panel into the pre-drilled holes of the Back Panel. Rotate all 4 Cams clockwise to secure the assembly.

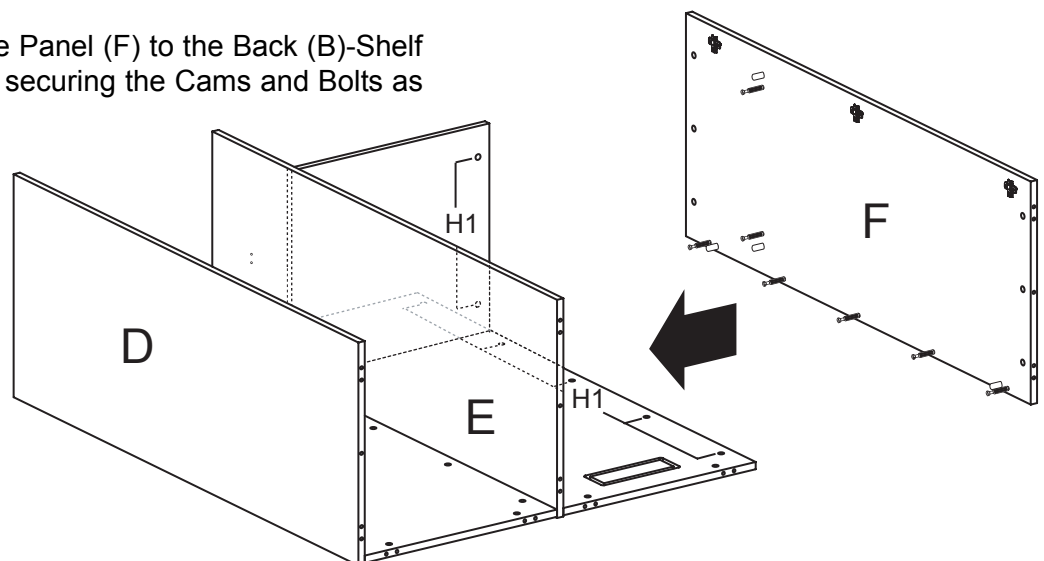
NOTE: The E1 Side of the Divider must be facing in toward the Left Panel. This side of the Divider has 2 pre-drilled holes for screws that will mount the coat rod between the Left Panel (D) and the Divider (E).

**#7**

Slide the Right Back Panel (B)-Shelf (C2) assembly to the assembled portion of Step 7. Make sure the Minifix Bolts of the Divider (E2 side) are seated into the Cams of the Shelf (C2)-Back (B) unit. Using a screwdriver, rotate all six cams clockwise to secure the assembly.

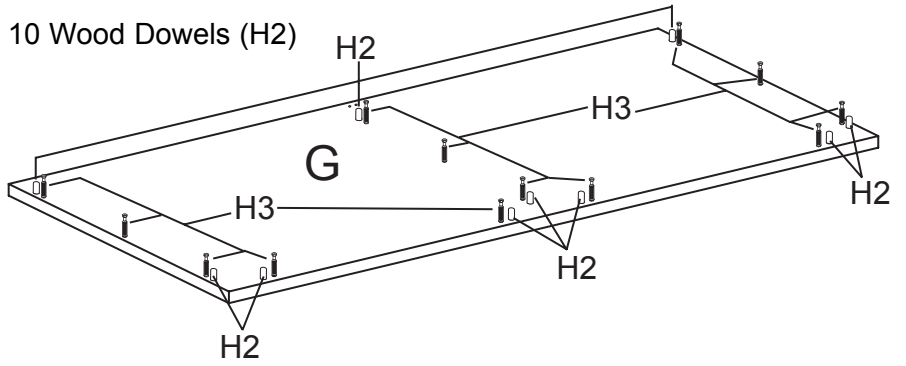
**#8**

Attach the Right Side Panel (F) to the Back (B)-Shelf (C2) part of the unit, securing the Cams and Bolts as instructed above.



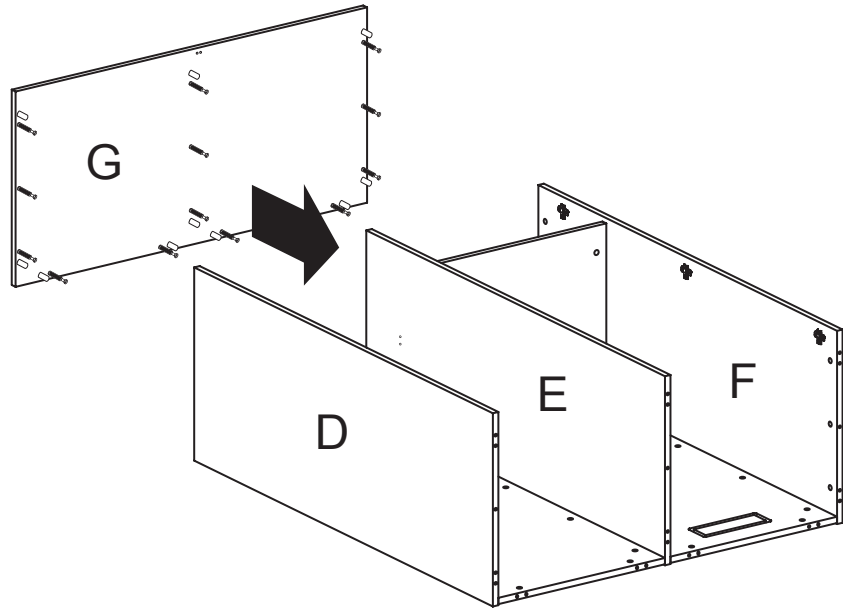
#9

Install 13 Minifix Bolts (H3) and 10 Wood Dowels (H2) into the Top (G) as shown.



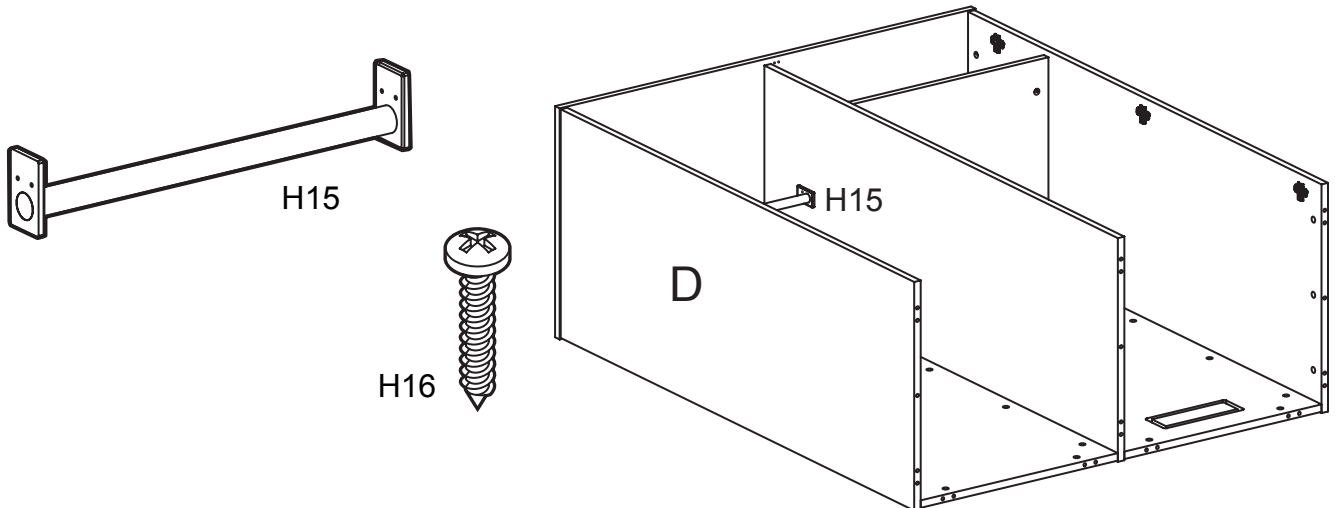
#10

Attach the Top (G) to the assembly, securing Cams and Bolts to the Back Panels (A & B), the Right and Left Sides (D & F) and the Divider (E) as shown.



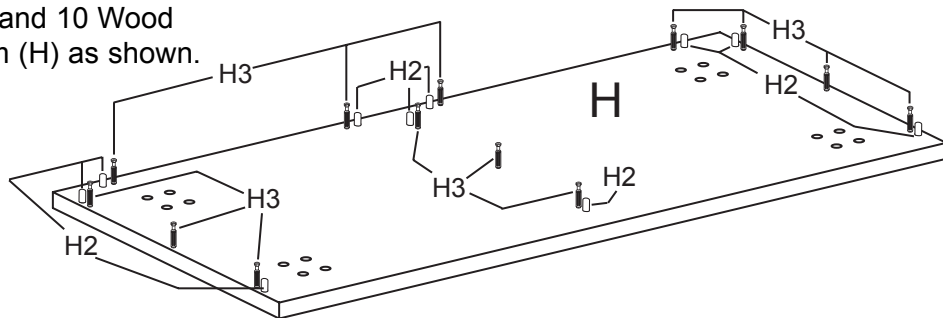
#11

Install the Clothing Rod (H15) into the space between the Left Side (D) and the Divider (E). Use four #6 PH-Z Screws (H16) screwed into the pre-drilled holes.



#12

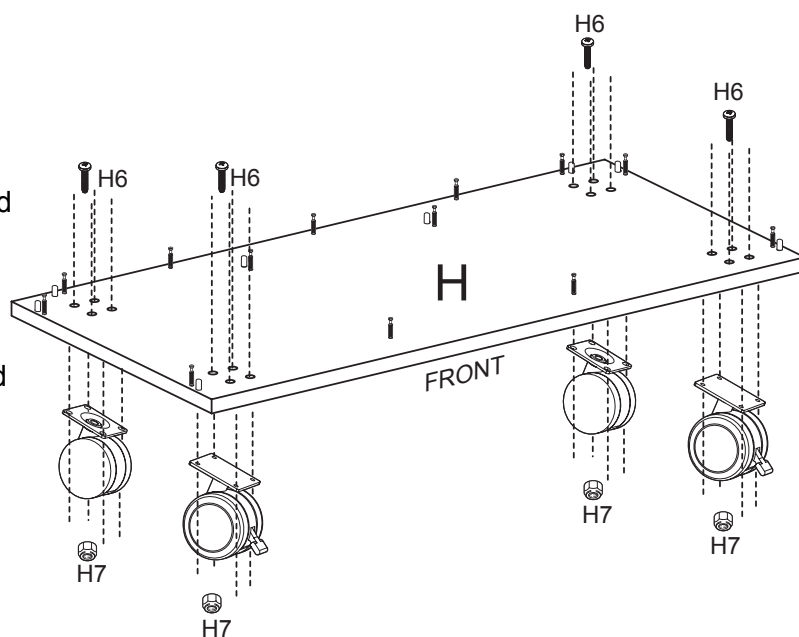
Install 13 Minifix Bolts (H3) and 10 Wood Dowels (H2) into the Bottom (H) as shown.



#13

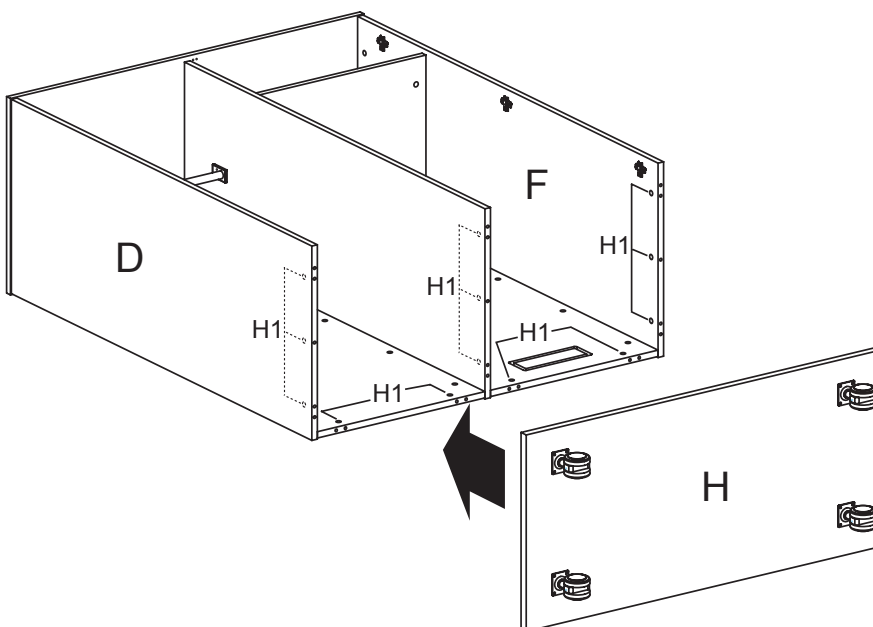
Install the two Locking Casters (H4) to the **front** of the Bottom (H) using eight Panhead Bolts (H6) and eight Nyloc Nuts (H7) as shown.

Install the two Swivel Casters (H5) to the back of the Bottom (H) using eight Panhead Bolts (H6) and eight Nyloc Nuts (H7) as shown.



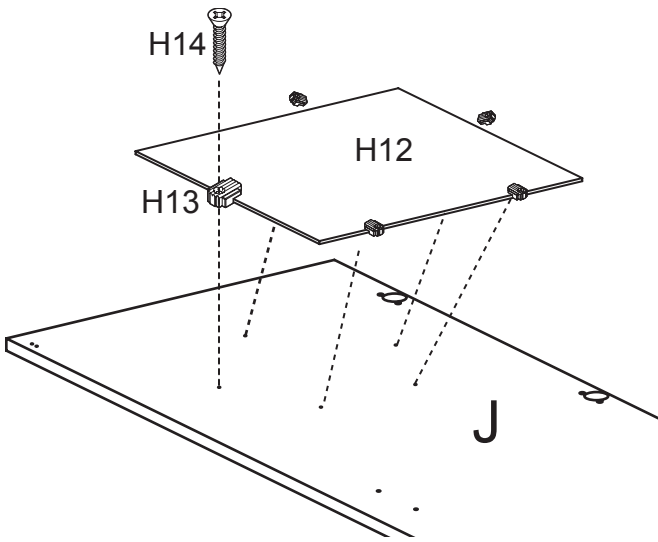
#14

Attach the Bottom (H) to the assembly, securing all 13 Cams and Bolts as shown.

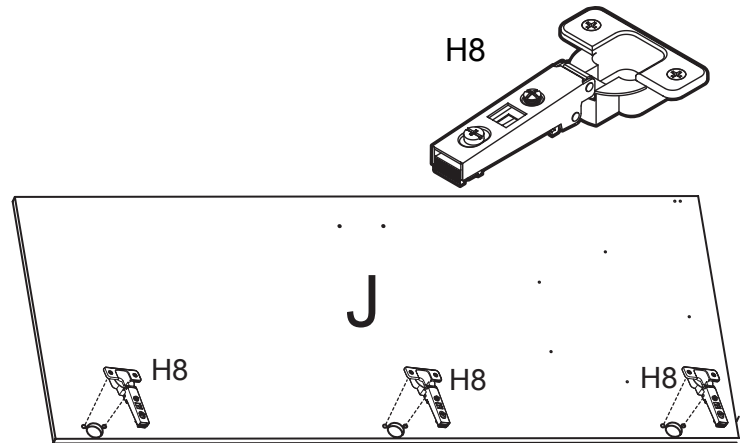


#15a

Install the Mirror (H12) to the Left Door (J). Secure the Mirror with five Mirror Clips (H13) screwed into the pre-drilled holes using five Quad-Z Screws (H14) as shown.

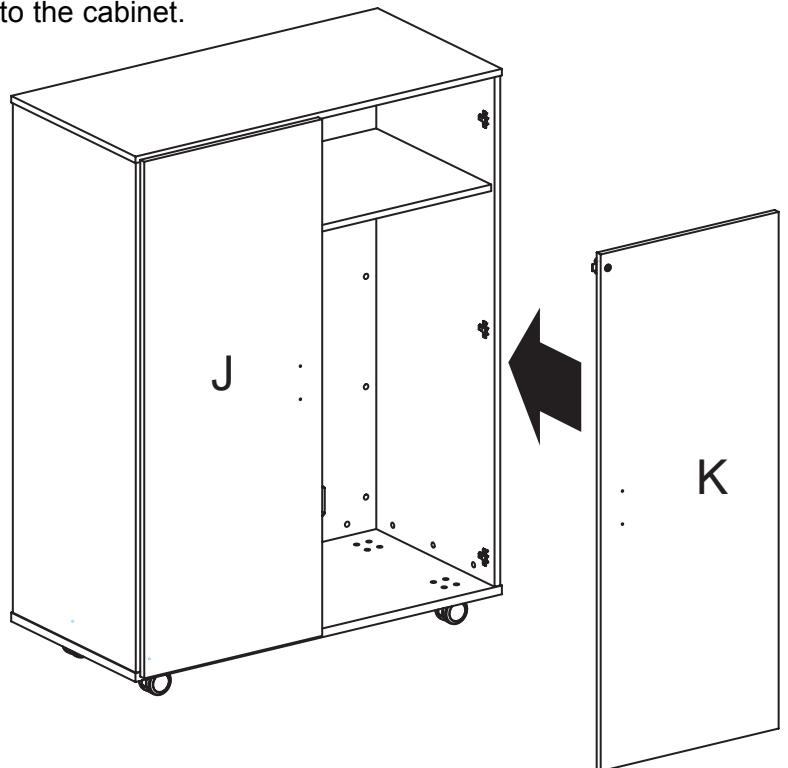
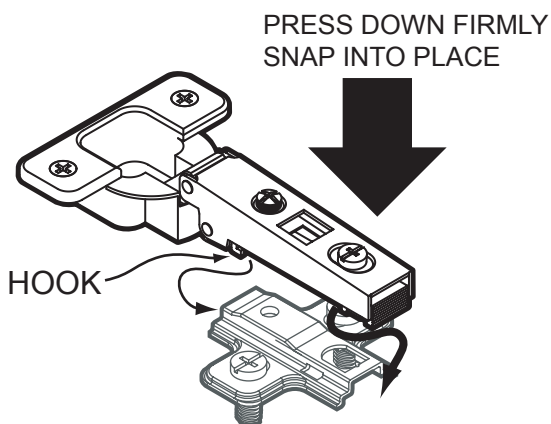
**#15b**

Press three Hinges (H8) into the pre-drilled holes in each Door Panel (J & K) as shown. Tap them securely in place using a plastic mallet.

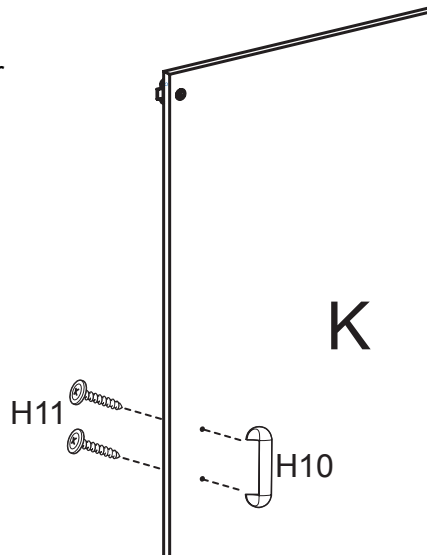
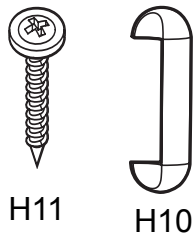
**#16**

With the assistance of another person, put the cabinet upright. The assistance of another person will be needed to install the Doors (J & K) to the cabinet.

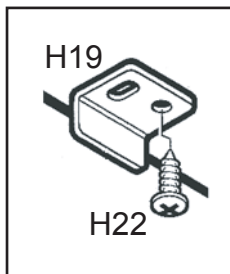
Attach the hinges (H8) on the Doors to the hinge plates (H9) on the Side Panels by catching the hook on the bottom of the hinge into the lip of the hinge plate, then pressing the whole hinge down upon the plate until it snaps into place.



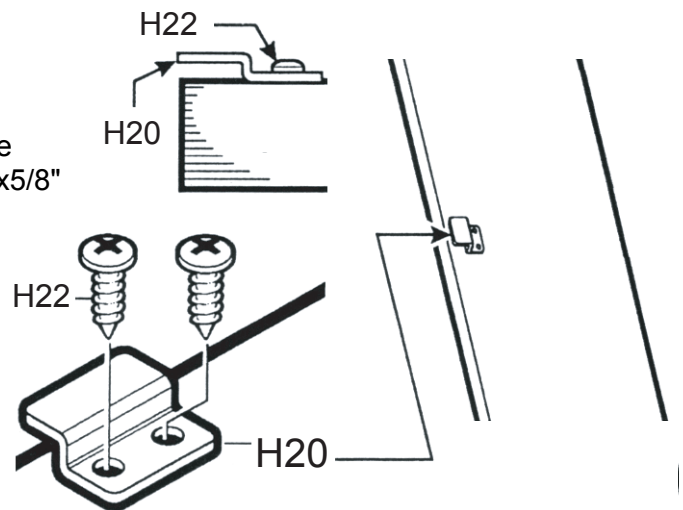
#17 Install Door Pulls (H10) to each Door using four Phillips Truss Screws (H11).



#18 Attach a Catch Plate (H19) to the Top as shown below, using two #8x5/8" Panhead Screws (H22).

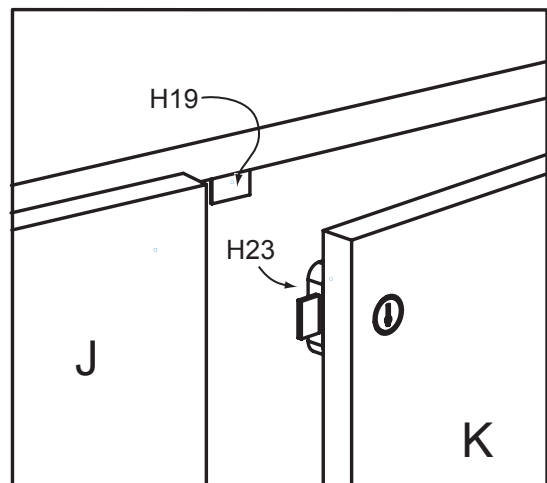
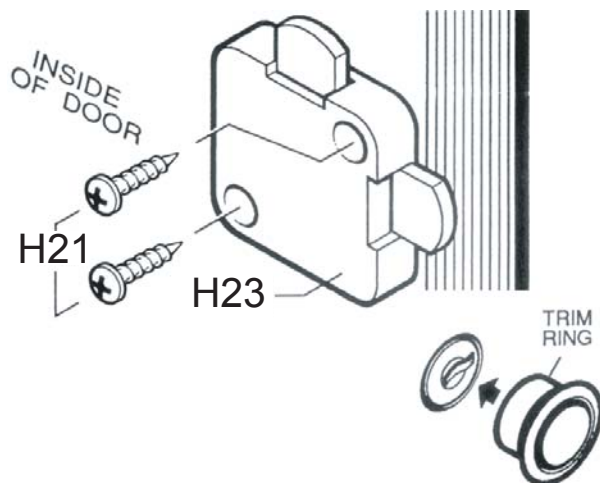


Attach a Stop Plate (H20) to the Divider as shown using two #8x5/8" Panhead Screws (H22).



#19

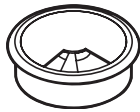
Position the Lock (H23) onto the inner side of the Right Door (K) oriented as shown. Secure the Lock in place using two #6x5/8" Panhead Screws (H21) into the pre-drilled holes of the Right Door. Press the trim ring of the lock over the keyhole portion of the lock on the opposite side of the Right Door as shown.



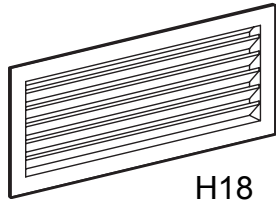
#20

Push the Plastic Vents (H18) into the two rectangular openings on the Right Back Panel (B).

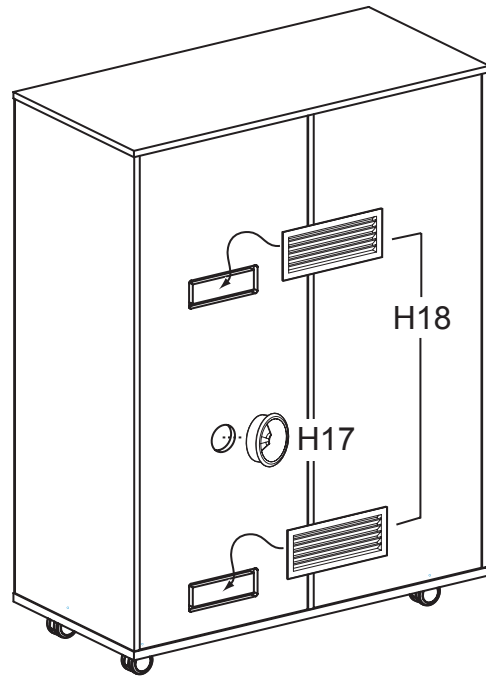
Insert the Grommet (H17) into the round opening in the Right Back Panel (B).



H17



H18



Your Ironwood Mobile Break Room Wardrobe Cabinet is fully assembled and ready for use.

